

TECHNICAL DATA SHEET

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Name of product:

Efaterm Polyester 0341 - xxxxx

Type of product:	Oven-curing polyester- and melamine-based paint.
Application:	Metal coating, where good abrasion resistance, durability and water resistance are important requirements, for example for use on bicycles.
Properties:	Outstanding adhesion, corrosion protection, elasticity and exterior durability.
Solids:	62 weight % 53 vol. %
Pre-treatment:	Sandblasting in accordance with SA 2½ or chemical pre-treatment in accordance with ISO 8501-1 is recommended.

Application:

Method:	Recommended viscosity:	Thinner:
High rotational spray equipment	20-25 sec. DIN-cup 4 mm	0600-01001
Conventional spraying	20-25 sec. DIN-cup 4 mm	0600-91162

Drying:

	Drying time	Film thickness - dry
Flash off	10 minutes 20 °C	20 - 30 µm
Oven curing	20 minutes 160 °C	20 - 30 µm

Recommended coating thickness: Wet film: 60 µm Dry film: 30 µm

Coverage: Theoretical: 18 m²/ltr.

Storage: Store cool and dry

Shelf-life: 12 Months in an unopened container

This information is based on our present state of knowledge and is intended to provide general notes on our products and their use. It should not, therefore, be construed as guaranteeing specific properties of the product described or its suitability for a particular application. The quality of our products is guaranteed under our General Conditions of Sale.

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