

**TECHNICAL DATA SHEET****en**

Name of product:

**Quick Drying Enamel Metallic 0125 - xxxxx**

<b>Type of product:</b>	Styrene-modified alkyd-based paint containing metal pigments.
<b>Application:</b>	Decorative enamel for metal substrates.
<b>Properties:</b>	Quick-drying enamel with superior gloss. Resistant to exterior exposure when used with primer.
<b>Solids:</b>	50 weight %      37 vol. %
<b>Pre-treatment:</b>	Sand blasting in accordance with SA 2½ or chemical pre-treatment in accordance with ISO 8501-1, in addition to, for example, priming with Machine Primer series 0100.

**Application:**

<b>Method:</b>	<b>Recommended viscosity:</b>	<b>Thinner:</b>
Conventional spraying	20 - 25 sec. DIN-cup 4 mm	0700-68063

**Drying:**

	<b>Drying time</b>	<b>Film thickness - dry</b>
Dust dry	15 minutes 20 °C	30 - 50 µm
Dry to touch	30 minutes 20 °C	30 - 50 µm

**System Specification:**

Primer	1x Esbjerg Machine Primer 0100 - xxxxx	40 µm
Top coat	1x Quick Drying Enamel Metallic 0125 - xxxxx	30 µm

**Recommended coating thickness:** Wet film: 80 µm      Dry film: 30 µm

**Coverage:** Theoretical: 12 m<sup>2</sup>/ltr.

**Storage:** Store cool and dry

**Shelf-life:** 24 Months in an unopened container

**Cleaning:** Tools clean with Synthetic Thinner 0700-68063.

**Note:** Series 0125 is not suitable for application on Shop Primer series 0200 or Machine Primer series 0102. H2O Enamel series 0551 is our water-borne alternative.

This information is based on our present state of knowledge and is intended to provide general notes on our products and their use. It should not, therefore, be construed as guaranteeing specific properties of the product described or its suitability for a particular application. The quality of our products is guaranteed under our General Conditions of Sale.

**Esbjerg Farve- & Lakfabrik A/S****Energivej 13****DK- 6700 Esbjerg****Ph. +45 75 12 86 00    FAX +45 75 45 33 68    e-mail: info@esbjergpaints.dk****www.esbjergpaints.dk**