

TECHNICAL DATA SHEET

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Name of product:

Quick Drying Enamel 0120 - xxxxx

Type of product:	Styrene-modified alkyd-based paint.
Application:	Topcoat for structural steel and containers.
Properties:	Quick-drying enamel with superior gloss. Primer is recommended to achieve good adhesion and protect against corrosion.
Solids:	53 weight % 42 vol. %
Pre-treatment:	Sand blasting in accordance with SA 2½ or chemical pre-treatment in accordance with ISO 8501-1, in addition to, for example, priming with Machine Primer series 0100.

Application:

Method:	Recommended viscosity:	Thinner:
Conventional spraying	25 - 30 sec. DIN-cup 4 mm	0700-68063
Airless/Airmix	50 - 55 sec. DIN-cup 4 mm	0700-68063

This product is developed for electrostatic application. NOTE! If QDE series 0120 is applied twice, the second coat should be applied within 4 hours or after 4 days. Failure to observe this may result in the paint lifting.

Drying:

	Drying time	Film thickness - dry
Dust dry	15 minutes 20 °C	30 - 50 µm
Dry to touch	30 minutes 20 °C	30 - 50 µm
Dry to recoat	1 hour 20 °C	30 - 50 µm

Recommended coating thickness: Wet film: 95 µm Dry film: 40 µm

Coverage: Theoretical: 10 m²/ltr.

Shelf-life: 24 Months in an unopened container

Cleaning: Tools clean with Synthetic Thinner 0700-68063.

Note: Series 0120 is not suitable for application on Shop Primer series 0200 or Machine Primer series 0102.

This information is based on our present state of knowledge and is intended to provide general notes on our products and their use. It should not, therefore, be construed as guaranteeing specific properties of the product described or its suitability for a particular application. The quality of our products is guaranteed under our General Conditions of Sale.

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