

TECHNICAL DATA SHEET**en****Name of product:****Oxyraneenamel 0471**

Type of product:	Vegetable oil based medium solids 2-pack reaction-curing enamel. Mix Oxyrane Enamel with Oxyrane Catalyst before using.		
Application:	Painting of metal, e.g. vehicles and machines. Suitable for use as a one coat paint for indoor applications.		
Properties:	Provides a rich, tough, and robust surface with good chemical resistance. Applicable outdoors if applied over primer.		
Solids:	63 weight %	52 vol. %	Ready to use mixture: Yes
Pre-treatment:	Sandblasting in accordance with SA 2½ or chemical pre-treatment in accordance with ISO 8501-1 is recommended.		
Drying:			
	Drying time	Film thickness - dry	
Dry to touch	2 hours 20 °C	40 - 60 µm	
Dry to touch	4 hours 20 °C	40 - 60 µm	
Forced dry	30 minutes 80 °C	40 - 60 µm	
Recommended coating thickness:	Wet film: 100 µm	Dry film: 50 µm	
Coverage:	Theoretical: 10 m ² /ltr.		
Storage:	Store cool and dry		
Shelf-life:	12 Months in an unopened container		
Note:	If the best possible gloss retention is required, we recommend the use of PUR-Enamel, series 0440.		

This information is based on our present state of knowledge and is intended to provide general notes on our products and their use. It should not, therefore, be construed as guaranteeing specific properties of the product described or its suitability for a particular application. The quality of our products is guaranteed under our General Conditions of Sale.

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