## **TECHNICAL DATA SHEET**

en

Name of product:

## EFAcombi PU 442 one coat

**Type of product:** 2-pack acrylic/polyurethane paint containing zinc phosphate, an anti-corrosive pigment.

**Application:** Single-layer paint for coating metal.

Properties: Outstanding toughness and protection against corrosion as well as chemical and

weather resistance.

Solids: 52 weight % 44 vol. % Ready to use mixture: Yes

Pre-treatment: Sandblasting in accordance with SA 2½ or chemical pre-treatment in accordance with

ISO 8501-1 is recommended.

2-Pack Products:

 PART B
 Mixing ratio (volume)
 Pot life

 0610-84150
 7:1
 8 hours 20 °C

Drying:

**Drying time** Film thickness - dry Dust dry 1 hour 20 °C 50 - 70 μm Dry to touch 2 hours 20 °C 50 - 70 µm Recoat before 7 day(s) 20 °C 50 - 70 μm Forced drying 30 minutes 60 °C 50 - 70 μm Dry to touch @ low 4 hours 10 °C 50 - 70 µm

temperature

Recommended coating Wet film: 135 μm Dry film: 60 μm

thickness:

Coverage: Theoretical: 7 m²/ltr.

Storage: Frostfree, cool, and closed.

Shelf-life: 12 Months in an unopened container

This information is based on our present state of knowledge and is intended to provide general notes on our products and their use. It should not, therefore, be construed as guaranteeing specific properties of the product described or its suitability for a particular application. The quality of our products is guaranteed under our General Conditions of Sale.

## EFApaint A/S, Energivej 13, DK-6700 Esbjerg

TLF. +45 75 12 86 00 e-mail: info@efapaint.dk

www.efapaint.dk