

## TECHNICAL DATA SHEET

en

Name of product:

### Hammer Finish 0122 - xxxxx

<b>Type of product:</b>	Hammer finish based on styrene-modified alkyd.
<b>Application:</b>	Decorative metal coating for interior use, e.g. shop fixtures.
<b>Properties:</b>	Fast-drying hammer effect enamel. To prevent corrosion, it is absolutely necessary to base coat with primer.
<b>Solids:</b>	53 weight %      47 vol. %
<b>Pre-treatment:</b>	Sand blasting in accordance with SA 2½ or chemical pre-treatment in accordance with ISO 8501-1, in addition to, for example, priming with Machine Primer series 0100.

**Application:**

<b>Method:</b>	<b>Recommended viscosity:</b>	<b>Thinner:</b>
Conventional spraying	60 - 65 sec. DIN-cup 4 mm	0700-68063
It is necessary to clean spray equipment etc. thoroughly after use to remove remnants of silicone.		

**Drying:**

	<b>Drying time</b>	<b>Film thickness - dry</b>
Dust dry	30 minutes 20 °C	30 - 50 µm
Dry to touch	2 hours 20 °C	30 - 50 µm

**System Specification:**

Primer	1x Esbjerg Machine Primer 0100 - xxxxx	40 µm
Top coat	1x Hammer Finish 0122 - xxxxx	40 µm

**Recommended coating thickness:** Wet film: 85 µm      Dry film: 40 µm

**Coverage:** Theoretical: 12 m<sup>2</sup>/ltr.

**Storage:** Store cool and dry

**Shelf-life:** 12 Months in an unopened container

**Cleaning:** Tools clean with Synthetic Thinner 0700-68063.

**Available colors:** Grey, blue and green.

**Note:** Series 0122 is not suitable for application on Shop Primer series 0200 or Machine Primer series 0102.

This information is based on our present state of knowledge and is intended to provide general notes on our products and their use. It should not, therefore, be construed as guaranteeing specific properties of the product described or its suitability for a particular application. The quality of our products is guaranteed under our General Conditions of Sale.

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